



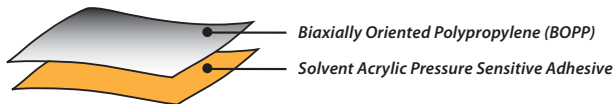
**EXTREME HIGH PERFORMANCE DUCTING TAPE**

**Product Code: IDT-5050 | I/N: 0810227**

ametalin™ Insulation/Ducting Tape is a high performance 3-mil (76 µm) UV-resistant biaxially oriented polypropylene (BOPP) tape coated with a cold weather acrylic adhesive. Designed with vapour-sealing properties to complement our full range of reflective membranes, it can be used with all roof sarking, wall wraps and floor insulation. It is also ideal for use in HVAC, ducting, and as an all-purpose tape for boating and camping.

ametalin™ Insulation/Ducting Tape is easy to apply and provides superior performance and durability over a wide range of temperatures and environmental conditions. It will not delaminate with age.

**Construction**



**Features and Benefits**

- ✓ UV and fire resistant
- ✓ Superior strength and flexibility
- ✓ Hand tearable
- ✓ Will not break down or delaminate over time
- ✓ Vapour sealing, ideal for joining insulation products
- ✓ High performance over a wide temperature range: -54°C to +100°C
- ✓ Higher adhesion and tack than traditional cloth duct tapes
- ✓ Excels in high heat
- ✓ Moisture resistance in humid conditions
- ✓ UL 181B - FX listed



**IDT-5050**

TEST	TYPICAL VALUE	TYPICAL VALUE (Metric)	TEST METHOD
PRODUCT THICKNESS (TOTAL)	3.0 mils	76.2 µm	PSTC-133
SURFACE BURNING CHARACTERISTICS	Flame ≤5	Flame	UL 723, ASTM E84
SURFACE BURNING CHARACTERISTICS	Smoke ≤5	Smoke	UL 723, ASTM E84
PEEL ADHESION	34 oz/in	3.72 N/10 mm	PSTC-101
SHEAR STRENGTH	>24 hours	>24 hours	PSTC-107
TENSILE STRENGTH	28 lb/in width	49 N/10 mm width	PSTC-131
ELONGATION	118%	118%	PSTC-131
MINIMUM APPLICATION TEMPERATURE	-65°F	-54°C	
MAXIMUM CONTINUOUS TEMPERATURE	+212°F	+100°C	

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Ametalin recommends that the purchaser test for fitness of use in all applications. Application surface must be clean, dry and free of contaminants. Apply pressure with plastic squeegee, ensuring that all contours are followed.

**Product Configurations**

ametalin™ Insulation/Ducting Tape is available in: 48 mm x 50 m

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**AUSTRALIAN DESIGNED, AUSTRALIAN OWNED.**

**AMETALIN**

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Manufacturers of building membranes | insulation products | flexible packaging



ametalin  
raising the standard

## Tape Application

1. Install Ametalin products as per installation instructions on relevant product Technical Data Sheets. Pay particular attention to regulatory product overlaps.
2. Ensure surfaces to be adhered to are clean, dry and free of contaminants.
3. Ensure tape is centred on join.
4. Apply tape, ensuring that the maximum surface contact is achieved by allowing tape to conform to contours in product. Apply pressure with squeegee as you apply tape.
5. For thicker foam core products such as Ametalin ThermalBreak 8™, 75mm Ametalin Reinforced Insulation/Ducting Tape is recommended and should be applied as deeply as possible into the perpendicular angle. (Refer to Figure 1.)
6. Whenever possible, apply tapes to joints that have a firm backing (e.g. studs or rafters) to achieve maximum application pressure. If this is not possible, then provide support from behind with short pieces of steel studs or timber.
7. Taping of joints is a method of sealing joints only, and is not a suitable substitute for mechanical fixing in situations where there may be stress or pressure on the join (e.g. wind loading, etc.). In such cases, a more secure method of securing the join must be considered.
8. Store tape in a clean, dry place out of direct sunlight.

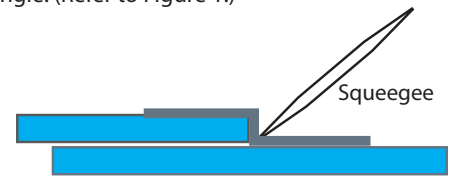


Figure 1.

## Recommended Tape Applications

APPLICATION	AMETALIN PRODUCT	TYPE OF JOIN	PRODUCT CODE
<b>ROOFING</b>			
RESIDENTIAL	SilverSark® SilverSark® xR	- 150mm overlap un-taped - 150mm overlap and taped if vapour control - 50mm overlap and taped to exterior face	IDT-5050
RESIDENTIAL AND COMMERCIAL	Ametalin ThermalBreak™ Range ThermalBrane™ Range SilverSark® SilverSark® xR	- 150mm overlap un-taped - 150mm overlap and taped if vapour control - 50mm overlap taped to exterior face - Jointing of lengths to be 600mm overlap and taped if vapour control	IDTR-7550
RETROFIT	SilverSark® SilverWrap™ SilverBrane™ Range	- 150mm overlap un-taped - 150mm overlap and taped if vapour control - 50mm overlap taped	IDT-5050
	Ametalin ThermalBreak™ Range ThermalBrane™ Range Brane® VHP	- Butt join and tape - 150mm overlap un-taped - 150mm overlap and taped if vapour control - 50mm overlap taped to exterior face	IDTR-7550
<b>WALLS AND GABLES</b>			
BRICK VENEER CONCRETE BLOCK PRECAST	SilverSark®/SilverWrap™ SilverBrane™ Range	- 50mm overlap taped to exterior face	IDT-5050
	Ametalin ThermalBreak™ Range ThermalBrane™ Range Brane® VHP	- 50mm overlap taped to exterior face	IDTR-7550
CLADDED STUD REVERSE BRICK VENEER	SilverSark®/SilverWrap™ SilverSark® xR SilverSark® Breather	- 50mm overlap taped to exterior face	IDT-5050
	Ametalin ThermalBreak™ Range ThermalBrane™ Range Brane® VHP	- 50mm overlap taped to exterior face	IDTR-7550
WAREHOUSE METAL CLADDING	SilverSark®/SilverWrap™ SilverBrane™ Range	- Butt join taped - 50mm overlap taped to exterior face	IDT-5050
	Ametalin ThermalBreak™ Range ThermalBrane™ Range Brane® VHP		IDTR-7550
RETROFIT		- Butt join and tape to exterior face	IDTR-7550
<b>FLOORS</b>			
SUSPENDED FLOOR	SilverFloor 1500™ SilverFloor 1200™ SilverFloor 500™	- 150mm overlap un-taped - 50mm overlap taped to exterior face	IDT-5050
	Ametalin ThermalBreak™ Range ThermalBrane™ Range	- 150mm overlap un-taped - 50mm overlap taped	IDTR-7550

